



Industrie Service

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

TÜV SÜD/15085/CL1/521/14/3

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

KONCAR - Metalne konstrukcije d.o.o.
Ive Politea 64
10361 Sesevski Kraljevec
Croatia

fulfills the requirements
for the scope according to

EN 15085-2:2020 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2023-07-28 until 2026-07-27

München, 2023-07-31
Place and date of issue

Lead auditor: Dipl.-Ing. KREPEK



EQ3078309



Certification Body
Material and Welding Technology

T. Sack

Dipl.-Ing. SACK
Deputy head of certification body



Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
121	1.2	t = 8 - 100 mm	-
135	- 1.2 1.3 3.1 8/1.2	t = 8 - 32 mm t = 3 - 120 mm t = 3 - 100 mm t = 30 - 120 mm t = 10 - 60 mm	GS24Mn6V robot: BW t = 3-60 mm, FW t > 3 mm - BW; FW: t >= 5mm BW; FW: t >= 5mm
135/121	1.1 1.2 1.3	t = 13 - 50 mm t = 33 - 130 mm t = 50 - 200 mm	- - -
136	1.2	t = 15 - 120 mm	-
138	1.2	t = 12 - 60 mm	robot; FW: t > 5 mm
141	1.1, 1.2	t = 1.8 - 32 mm D ≥ 10.6 mm	BW
783	1.2	t = 5 - 10 mm	M6- M16 bolt material 4.8

Area of Application:

- New build of railway vehicles and their components
 - bogie frames
 - supporting frames for external equipment
 - bridge transformer tanks

Responsible welding coordinator(s):

Petra Komazec, Level A (IWE) [external]

born: 1991-04-28

1st deputy(ies) of the responsible welding coordinator(s):

Denis Matija, Level A (IWE)

born: 1991-04-11

Others deputies:

Denis Bjelivuk, Level C (IWS)
Mijo Majstorovic, Level C

born: 1979-10-02
born: 1982-03-15

Remarks:

Register no.:

TÜV SÜD/15085/CL1/521/14/3

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.